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There was an option for conversational programming on the 15 series, both T and M models. The 15TF was the lathe version and used FAPT as its system. The 15M could be optioned with CAP which was the mill conversational. When a 15 was optioned for conversational there was essentially a second motherboard that handled the programming functions.

Conversational program for older Fanuc

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CAP1 (Conversational Auto Programming) Es un lenguaje

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utilizado por algunos controladores de FANUC, Inc. Como el 32-18-T, y es más bien un lenguaje de CNC. CIMPLER. Es un lenguaje a nivel de manipulador, del año 1985, que se ejecuta en el controlador CIMROC de la empresa estadounidense GCA Corporation.

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